

COMPANY PROFILE



PALMARY MACHINERY CO., LTD.

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PALMARY[®]
PALMARY MACHINERY CO.,LTD.



From our President

Our company was named PALMARY which stands for:

- Excellent, Outstanding.
- The most important, the highest value.

The PALMARY team concentrate on the following work since established:

- Products make with high accuracy & always keep improving quality.
Our grinding machines equip with fine accessories, with good appearance, have widely model range, which make us different from other Taiwanese same product makers.
- Carry out the "TQM (Total Quality Management)" policy.
- Execute education of "Lean Production" rule. Focus on details and concentrate on data basis experiment. Ask employee to take the responsibility for increasing efficiency and decreasing waste, these concepts are "lean production" rule.

Work with our Core Value "Honesty, Innovation, Quality, Service, Lean production, Teamwork" & carry through business concepts, inherit the inherent craft technique, develop high technical ability, and devote to employees training project.

Therefore, Palmary could provide all kinds of service with well trained employees. Take "Honesty" as the foundation, from the machine suggested, the sample trial grinding, marketing and after-sales service, is all supported by PALMARY team.

Insist on sustainable development of management strategy is our vision. We will keep improving with great effort to achive the target "being the world top-grade grinding machine manufacturer".

President



ORGANIZATION



Honesty Service Innovation Lean production Quality Teamwork

Core Value

Slogan

Precise Perfect Excellent

PALMARY®

Being the world top-grade grinding machine manufacturer

Offer continuous service to customers with professional technicality. Create mass profits for customers from prefect product.

Quality Policy

Business Concept

Satisfy Customer Gratify Employee Content Shareholder



PALMARY®

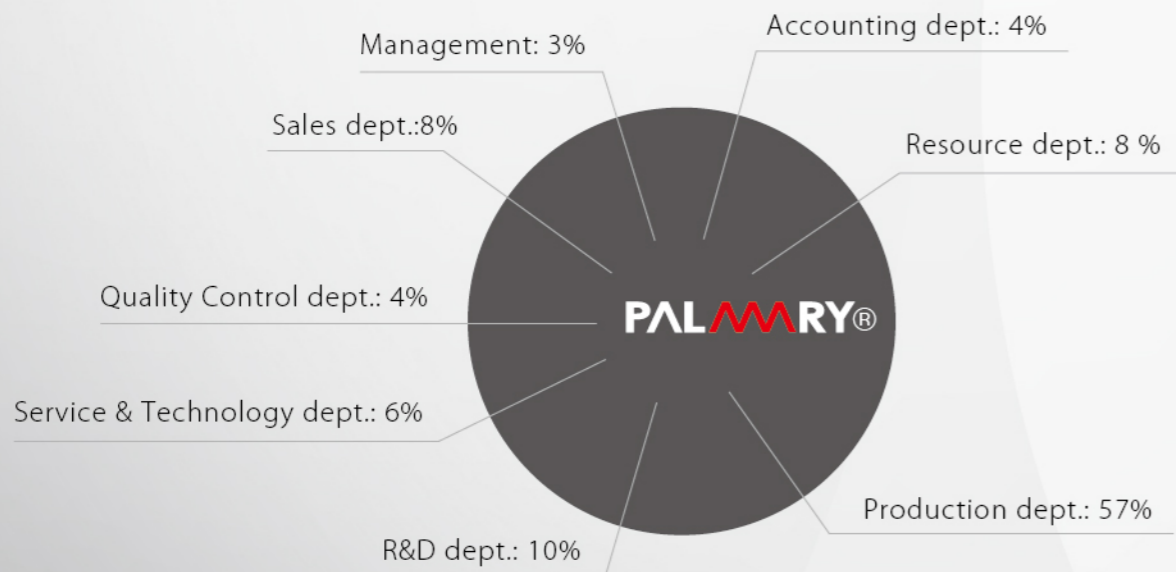
Business

As a professional manufacturer of Grinding Machine, Palmary Machinery Co., Ltd. produce a wide range of Centerless Grinding Machine, Cylindrical Grinding Machine and Internal Grinding Machine in CNC, NC and Hydraulic versions since 1998. Palmary constantly provide professional technical support and customized grinding solutions to meet customers increasing demands for high accuracy.

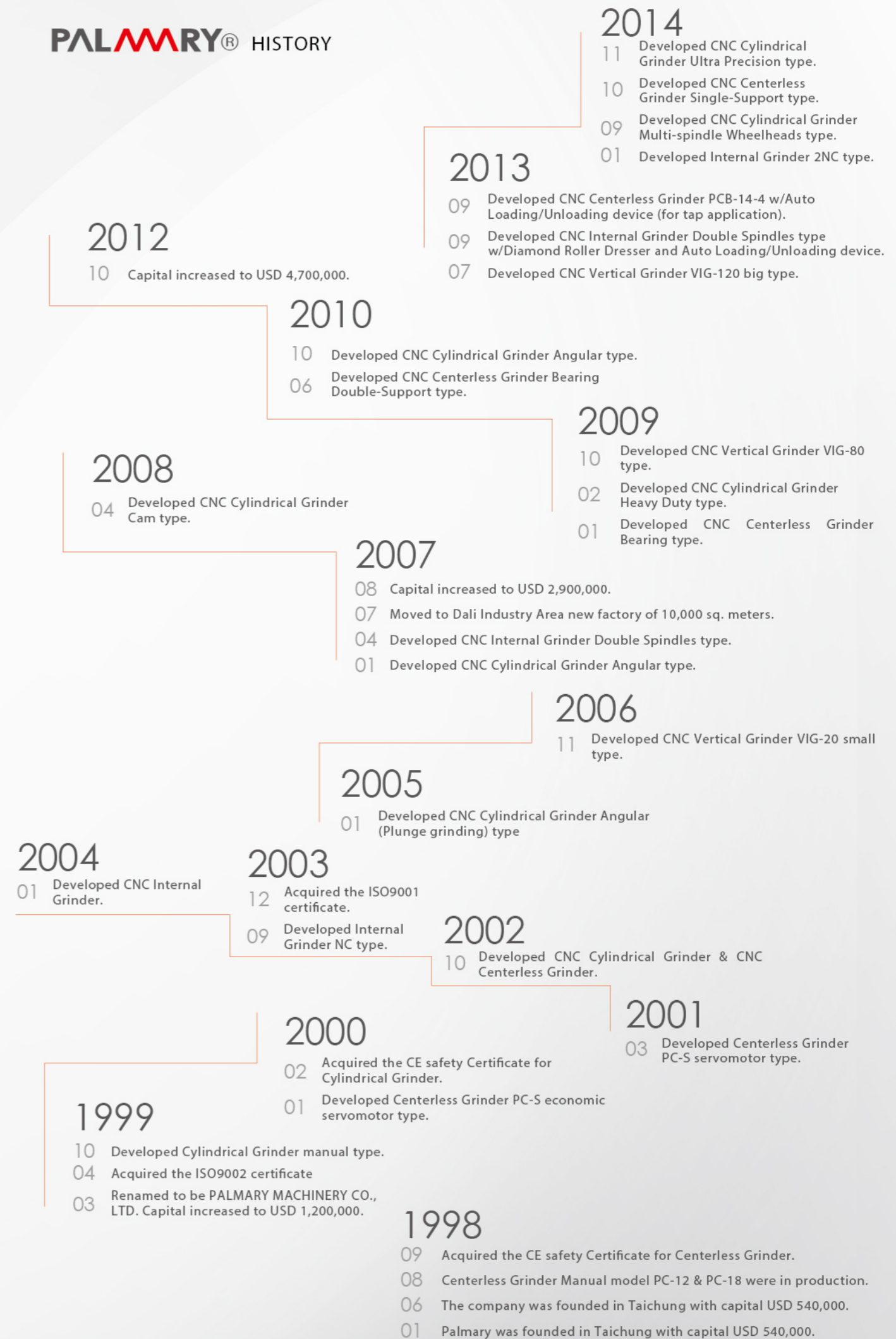
Company

Established in June, 1998
 Capital: USD 4,700,000
 Factory space: 12,000 sq. meters
 Employees: 160

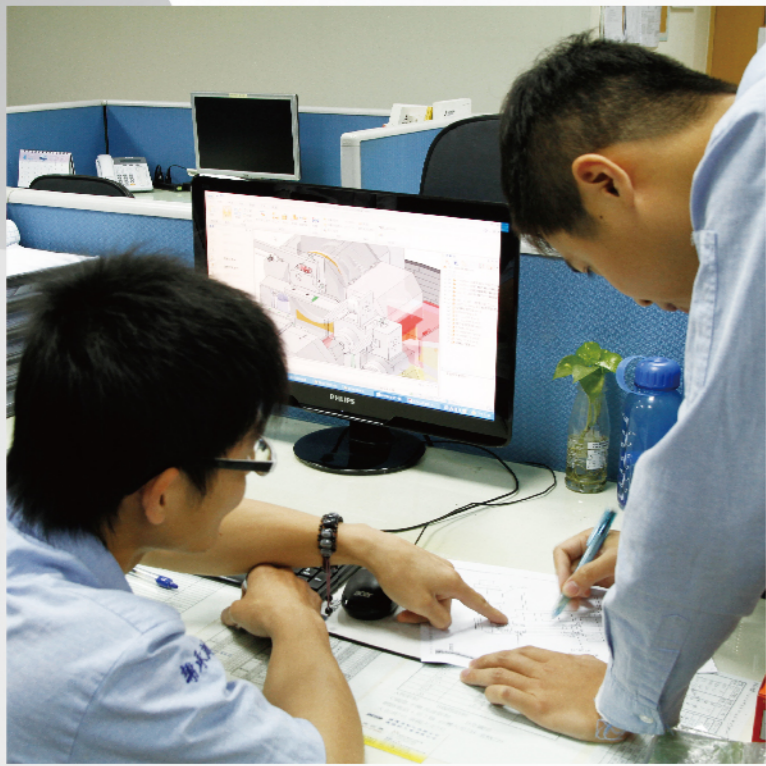
Employees for each dept.



PALMARY® HISTORY



PRECISION
PERFECTIVE
EXCELLENT
PALMARY®



DESIGN & DEVELOPMENT

Our main aim and foundation of establishing our R & D is to meet rapidly changing Market Demands. Optimized space and ergonomic and environment-friendly are also in our consideration in design.

Customer's most concern about Production Efficiency has always been our top subject in design. We analyze from every aspect to satisfy customers various requirements.

In order to enhance the precision & efficiency in design and explore our designer's expertise, our every designer is skilled in CAD/3D.

PRODUCTION & QUALITY CONTROL

Dedication on hand-scraping skill generates remarkable flatness not only on moving slides but also on fundamental surfaces.

Even the contact areas of assembled parts are also hand-scraped. Such flatness can't be achieved from machining process.

Our Q.C. Room is consisted of various advanced high precision quality control facilities to ensure product quality. Consistent inspection on all facilities to furnish the most accurate inspection tools to assist production team to produce the highest quality machines.

HIGH STANDARD QUALITY CONTROL

To gain confidence from worldwide customers and to add product value, we carry out in house a thorough Geometrical & Dimensional Inspection on every machine.





PALMARY®
PRECISION PERFECTIVE EXCELLENT

SALES & AFTER-SALES SERVICES

INTERNATIONAL CERTIFICATES

Sales Network All Over the World



Applying all kinds of grinding KNOW-HOW to provide customized grinding solutions. Furnishing customers latest grinding technology and ensure best quality machine and on time delivery. We also provide operator training and trial grinding of customers samples.

SERVICES

More than 20 well-trained Service Engineers provide promptest after sales services and backup support to customers not only in Taiwan but also overseas. We also provide most efficient technical support and application support to agents all over the world.



Over the years of strictest quality control, Palmary has been awarded with CE Certificates and ISO 9001:2000.





PRODUCTION



Centerless Grinder - Economic type
PC-12/18/1810/20

Standard grinding range (Dia.)	ø1~40mm/ø1~80mm
Grinding wheel (O.D. x width)	ø305~510x150~255mm
Regulating wheel (O.D. x width)	ø205~305x150~255mm



Centerless Grinder - New Economic Servomotor type
GC-4520/4525/5020/5025/6020/6025/6030

Standard grinding range (Dia.)	ø1~80/ø1~100mm
Grinding wheel (O.D. x width)	ø455~610x205~305mm
Regulating wheel (O.D. x width)	ø255~330x205~305mm

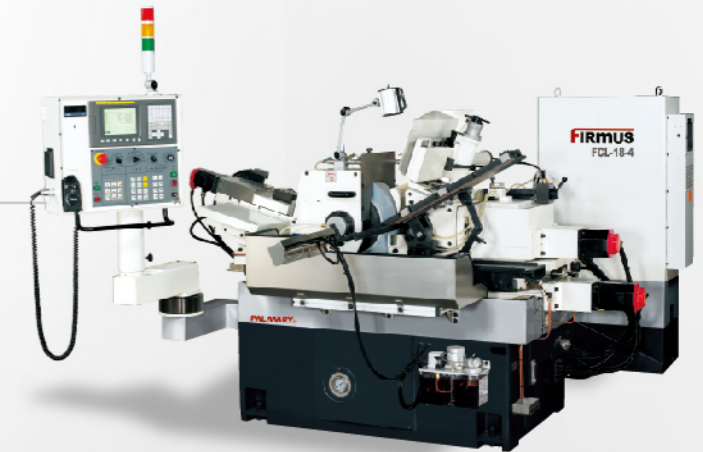
Centerless Grinder - Economic Servomotor type
PC-12/18/1810/1812/20/24/2410/2412S

Standard grinding range (Dia.)	ø1~40mm/ø1~80mm/ø1~100mm
Grinding wheel (O.D. x width)	ø305~610x150~305mm
Regulating wheel (O.D. x width)	ø205~330x150~305mm



Centerless Grinder - CNC type
FCL-12/18/1810/1812/20/24/2410/2412

Standard grinding range (Dia.)	ø1~40/ø1~80mm/ø1~100mm
Grinding wheel (O.D. x width)	ø305~610x150~305mm
Regulating wheel (O.D. x width)	ø205~330x150~305mm



Centerless Grinder - NC type
PC-12/18/1810/1812/20/24/2410/2412S-NC

Standard grinding range (Dia.)	ø1~40mm/ø1~80mm/ø1~100mm
Grinding wheel (O.D. x width)	ø305~610x105~305mm
Regulating wheel (O.D. x width)	ø205~330x105~305mm



Centerless Grinder - CNC Bearing type
PCB-6030/6040/6050/6060

Standard grinding range (Dia.)	ø1~150mm
Grinding wheel (O.D. x width)	ø610x305~610mm
Regulating wheel (O.D. x width)	ø355~405x305~610mm

PRODUCTION



Cylindrical Grinder - Economic type
GU20x40S, 32[42]x60/100/150/200S

Swivel over table	ø200/320/420mm
Distance between centers	400/600/1000/1500/2000mm
Grinding wheel (O.D. x width)	ø305~405x38~75mm



Cylindrical Grinder - CNC Angular type
OCD-3235A/3265A, OCA-3235/3265

Swivel over table	ø320mm
Distance between centers	350/650mm
Grinding wheel (O.D. x width)	ø455x75/610x150mm

Cylindrical Grinder - NC type
GU20x40NC, 32[42]x60/100/150/200NC

Swivel over table	ø200/320/420mm
Distance between centers	400/600/1000/1500/2000mm
Grinding wheel (O.D. x width)	ø305~405x38~75mm



Cylindrical Grinder - CNC Angular (Plunge grinding) type
OCD-2020P/3220P/3240P/3280P/32130P

Swivel over table	ø200/320mm
Distance between centers	200/400/800/1300mm
Grinding wheel (O.D. x width)	ø355~510x50~75mm



Cylindrical Grinder - CNC CAM type
OCD-3240CAM/3260CAM/32100CAM

Swivel over table	ø320mm
Distance between centers	400/600/1000mm
Grinding wheel (O.D. x width)	ø355x50x127mm



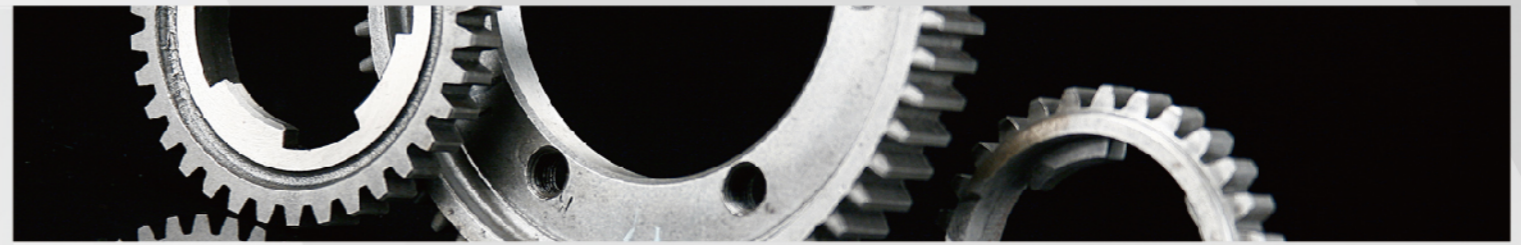
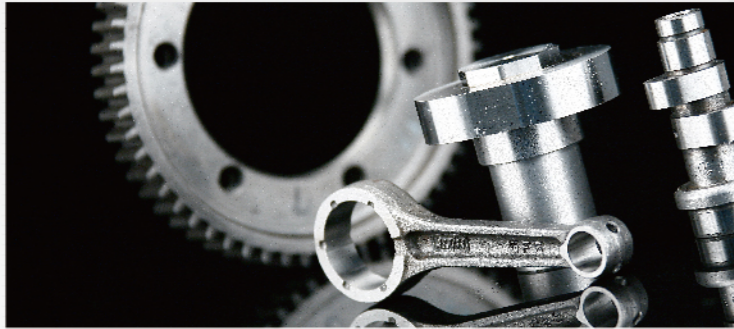
Cylindrical Grinder - CNC type
OCD-2025/2040, 32[42]40/60/100/150/200

Swivel over table	ø200/320/420mm
Distance between centers	250/400/600/1000/1500/2000mm
Grinding wheel (O.D. x width)	ø355~405x38~75mm

Cylindrical Grinder - CNC Heavy Duty type
OCD-45[65]150/45[65]220/45[65]300/45[65]400

Swivel over table	ø450/650mm
Distance between centers	1500/2200/3000/4000mm
Grinding wheel (O.D. x width)	ø510x50~125xø152.4mm





**Internal Grinder - NC type
IG-150-NC/2NC**

Grinding capacity $\phi 6\sim 150\text{mm}$
 Max. workpiece length 150mm
 inside chuck guard swivel $\phi 280\text{mm}$



**Vertical Grinder - CNC small type
VIG-2015/2015E**

Internal grinding capacity $\phi 14\sim 200\text{mm}$
 External grinding capacity Max. $\phi 200\text{mm}$
 Max. workpiece length 150mm



**Internal Grinder - CNC one spindle type
OIG-150**

Grinding capacity $\phi 6\sim 150\text{mm}$
 Max. workpiece length 150mm
 inside chuck guard swivel $\phi 280\text{mm}$

**Vertical Grinder - CNC type
VIG-8050**

Internal grinding capacity $\phi 70\sim 700\text{mm}$
 External grinding capacity Max. $\phi 700\text{mm}$
 Max. workpiece length 500mm



**Internal Grinder - CNC double spindles type
OIG-200/200DS**

Internal grinding capacity $\phi 6\sim 200\text{mm}$
 External grinding capacity $\phi 10\sim 250\text{mm}$
 Max. workpiece length 200mm



**Surface Grinder - Manual & NC type
PSG-1545/2045/2550/3060/4080/50100/60150/70200**

Working surface of table 150x450mm~700x2000mm
 Table speed manual/5~25m/min